

AD ▼ IK		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET		
Plant : P14		TPM CIRCLE NAME :	HST	LOSS NO./STEP	14									
CELL :-	Utility <th>DEPT :</th> <td>Maintenance</td> <th>RESULT AREA</th> <td>C</td> <td>Q</td> <td>P</td> <td>P, C</td> <td>S</td> <td>M, D</td> <td>P, C</td> <td>M</td>	DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C		M	
CELL NAME :		Dispatch		M/C STAGE:		Shutter motor			OPERATION:		shutter movement			
KAIZEN THEME :		KAIZEN IDEA :												
MTBF to be increase		Gear box at closed place						BENCHMARK:		1 year				
								TARGET:		3 year				
PROBLEM PRESENT STATUS :		COUNTERMEASURE:						KAIZEN START:		12.08.18				
Gear box bearing frequently jam		Closed the gearbox by providing a guard.						TARGET DATE:		17.08.18				
								KAIZEN FINISH:		20.08.18				
								TEAM MEMBERS:						
								Pavan		Ramesh CS				
WHY-WHY ANALYSIS:								BENEFITS:-						
Why1:- Gear box bearing frequently jam								1. Breakdown elimination						
Why2:- Water enters into the bearing								KAIZEN SUSTAINANCE						
Why3:- Water falling on gearbox /motor								WHAT TO DO:- One time action						
Why4 :- Gearbox at open place								HOW TO DO: ----						
ROOT CAUSE		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
Gearbox at open place.		chance of Breakdown has reduced				SR. No		CELL/ PRODUCT	TDC	RESP.	STATUS			
REGISTRATION NO.:						1.	Assembly	10.09.18	Maint	Pending				
DATE:														
REGISTERED BY:						Mr.Subramani								
MANGERS SIGN:						Mr. Dinesha M								
						HD SCOPE INFORMATION IN OTHER PLANT								
		SR. No	Plant	WHEN	WHOM	STATUS								